SUNGARD / SATIN EXTERIOR ACRYLIC

5552 LINE

Formerly 2400 Line

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
100% Acrylic	Satin	Up to 400 Sq Ft Per Gallon	Brush, Pad, Roller or Spray	Clean Water	Warm Soapy Water	60 Minutes	4 Hours	10 - 14 Days

PRODUCT NAME: **5552 Line SUNGARD Exterior 100% Acrylic Satin**	Sungard Satin Exterior Acrylic House Paint provides tenacious adhesion to a wide variety of substrates. It is mildew and blister resistant, exhibits excellent durability, and superb color retention. Recommended for use on aluminum, vinyl, wood siding, clapboard, plywood, masonry and primed metal down to surface and air temperature 35°F.
WHERE TO USE:	Wood Masonry Metal — Exterior – Virtually any exterior building surface will be suitable for Sungard. It is designed as a self-priming system on non-bleeding woods, masonry or clean and rust free galvanized surfaces. May also be applied over primed ferrous metal and aluminum.
Surface Preparation:	The surface to be painted must be clean and free of dirt, chalk, wax, grease, rust or loose, flaking paint. Dirt and chalk should be removed by power washing or hand scrubbing with TSP (or equivalent) and water, followed by a clean water rinse. Wax should be removed by solvent cleaning. Grease and oil should be cleaned by using Coronado Sur-Prep 1. Rust must be removed by blasting, hand sanding vigorously or by power tool cleaning. Remove loose paint by scraping. Feather sand rough edges to insure a smooth finish coat. Glossy surfaces must be dulled by lightly sanding. Remove sanding dust before paint application. Any exposed substrate should be spot primed with the appropriate primer. Priming - (new or bare surfaces) WOOD – Use O'Leary Exterior Acrylic Primer #2090 or #560 Oil Primer MASONRY – Use Primer Sealer #43-10 or #48-11. To fill porous block use #946-11 Latex Block Filler. FERROUS METAL – Rust inhibiting metal primer such as #35-111, #2090 or #925-147. NON-FERROUS METAL – Use PermaBond #100-10. GALVANIZED – Use Acrylic #36-11 or #100-10.
Application:	Stir product with a circular, lifting motion before you begin to paint. Sungard may be applied by brush, spray, pad or roller at a rate of application not to exceed 400 sq ft per gallon. Surface texture and porosity will affect actual yield. For best brush application results, use a quality synthetic filament brush. For roller application, use a 3/8" or ½" nap cover for smooth surfaces, a ¾" nap cover for semi-rough surfaces, and a 1" or 1-1/4" nap cover for rough surfaces. For spray application, Sungard may be thinned with clean water, up to 10% reduction if necessary. May be applied with airless spray equipment. Tip sizes and atomization pressures will vary with the type of equipment used. Usually an 8 – 12" fan at one foot distance is ideal for airless and can be obtained with a tip size from .015 to .019 inches. Follow spray equipment manufacturers recommendations. Do not apply at more than recommended spreading rate given on product label.

NOTE: Formulated without mercury or lead.

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Resin:	100% Acrylic
Solids:	Weight – 45.8% Volume – 36.2%
Weight Per Gallon:	10.10 lbs.
Viscosity:	95 – 100 (Krebs Units)
Specular Gloss:	14 – 18% @ 60 Degrees
Recommended Film Thickness:	Wet – 3.0 to 4.0 mils Dry – 1.04 to 1.4 mils
VOC – VOS Statement:	This product contains less than 1.09 lbs. or 130 GPL per gallon of coating.
Cautions:	**CAUTION!** Do not take internally. Close container after each use. **KEEP OUT OF REACH OF CHILDREN.**

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O'LEARY PAINT SINCE 1891