



ACRYLIC METAL PRIMER

L 36-11 White

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
Acrylic	Flat	425 Sq. Ft. Per Gallon	Brush, Roller, or Spray	Water	Water	1 Hour	2 - 4 Hours	7 - 10 Days
PRODUCT NAME L 36 - 11 ACRYLIC METAL PRIMER		A water reducible Acrylic Metal Primer for coating steel, pre-engineered metal building parts, and other steel that is exposed to a normal commercial or residential environment. It may be used in areas where solvent fumes are a problem or where ecological concerns dictate. May be top coated with conventional alkyd, oil based and latex type paints. It also may be used as a tie coat over zinc rich primers. Provides protection from rust bleed and flash rust. An excellent choice for galvanized metal. This product complies with LEED Green Building Rating System GC-3 for anti-corrosive paints.						
WHERE TO USE:		Ferrous Metal On interior or exterior steel surfaces such as structural members, Galvanized Metal steel buildings, tools and machinery. Not intended for immersion service.						
Surface Preparation:		The surface to be coated must be clean and free of dust, grease, oil, rust, mill scale and other surface contaminants that could interfere with adhesion. Grease and oil should be cleaned by using Sur-Prep 1. Rust and mill scale must be removed by aggregate blasting, hand sanding vigorously or by conscientious power tool cleaning. Alternate surface preparation methods suitable for exposure and service may be substituted.						
Application:		Stir thoroughly, making sure no pigment remains on the bottom of the can and the entire contents are fluid and free of lumps. Acrylic Metal Primer may be applied by brush, roller or spray at a rate of up to 425 sq ft per gallon. Surface texture and application method will affect actual yield. For thinning, use clean water sparingly to achieve desired consistency. Apply between 50°F and 90°F only.						
NOTE: Formulated without mercury or lead.								

Resin Type:	Acrylic														
Solids:	Weight – 50.8% Volume – 36.1%														
Weight Per Gallon:	10.93 lbs.														
Viscosity:	90 – 95 Krebs Units														
Flash Point:	200° F or over (Seta)														
Specular Gloss:	4 – 8% @ 60°														
Sag Rating:	Pass 8 mils (Lenetta)														
Recommended Film Thickness:	Wet – 3.5 to 4.0 mils Dry – 1.3 to 1.5 mils														
Light Reflectance:	N / A														
VOC – VOS Statement:	This product contains 240 grams per liter.														
Cautions:	CAUTION ! DO NOT TAKE INTERNALLY. CLOSE CONTAINER AFTER EACH USE. KEEP OUT OF REACH OF CHILDREN KEEP FROM FREEZING.														
Chemical Abstract Number:	<table> <tr> <td>INGREDIENT:</td> <td>CAS. NO.</td> </tr> <tr> <td>Titanium Dioxide</td> <td>13463-67-7</td> </tr> <tr> <td>Zinc Hydroxyphosphite</td> <td>55799-16-1</td> </tr> <tr> <td>Calcium Carbonate</td> <td>1317-65-3</td> </tr> <tr> <td>Diethylene Glycol Monobutyl Ether</td> <td>112-34-5</td> </tr> <tr> <td>Water</td> <td>7732-18-5</td> </tr> <tr> <td>Acrylic Resin</td> <td>Proprietary</td> </tr> </table>	INGREDIENT:	CAS. NO.	Titanium Dioxide	13463-67-7	Zinc Hydroxyphosphite	55799-16-1	Calcium Carbonate	1317-65-3	Diethylene Glycol Monobutyl Ether	112-34-5	Water	7732-18-5	Acrylic Resin	Proprietary
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Federal Specifications:	Meets the performance requirements of TT-P-1975 and MIL-P-28577.														
Certification:	36 – 11 Acrylic Metal Primer is U.S.D.A. approved.														

Revised 07/2007

